

## First Step: Stone Casting



Casting –polyresin and fossilized stone mixture is spread evenly on the mould.



Casted Parts are joined to make the whole article.

## Second Step: Sanding & Repair



From de-molding, the product has to go through sanding and repair.  
The excess casted mixture and deformities were cut and polished.



Open gaps are filled with the cast mix.

## Third Step: Coloring / Finishing



**1. Depending on the articles, some require base coat like the finishes:**

White Spanish stone  
Roman Stone  
Antique Roman Stone  
Greek Etc.





Then the details will be applied, for example wood grain, stone details, etc.



Next step is the application of stain pigment to make it look a bit antique or to give 3D effect.



2. For Bronze/Metal finishes, color is applied direct to stone w/o base coat.



Then Stain pigment is applied for antique and enhance 3D effect



Finally, Highlight is applied for metal finishes.



For raw stone finish, there is no color or stain applied. Just sanding / refinement of the cast is required.



For final production process, the article is sprayed with polyurethane top coat.

